





# Neocork® Technical Data Sheet

The Neocork® closure is produced via Tasz, Inc.'s patented co-extrusion process. The inner foam core is made of a highly resilient foamed LDPE resin and the outer surface is an LDPE-based thermoplastic elastomer, (TPE). All materials used in the Neocork® product are FDA and EU complaint. There are no plasticizers, heavy metals, or vulcanizates used in the manufacture. All processes are zero VOC.

- Length  $37.0 \text{mm} \pm 0.5 \text{mm}$ - Diameter  $22.4 \text{mm} \pm 0.25 \text{mm}$ - Ovality(TIR) less than 0.36 mm- Foam Density  $0.240 \text{g/cc} \pm 0.015 \text{g/cc}$ - Skin Thickness  $0.35 \text{mm} \pm 0.04 \text{mm}$ 

#### **Product Characteristics**

- OTR 0.009cc/pkg/day, 3 week equilibration referenced to atmospheric

oxygen concentration

Extraction Force Approx. 250 Newtons at 3 days.
Weight 37/22.4mm 4.2g.

Packaging Food-Grade LDPE bags of 1000

#### Printing

I or 2 color printing available in a wide variety of ink colors. 360° wrap.

#### Coating

Neocork® uses a proprietary coating which ensures easy insertion and extraction on most common (CETIE standard) wine bottles. This is a food-grade silicone lubricant with zero VOC.

#### Sterilization

Neocork®s are sterile. The base materials used in Neocork® do not support microbial growth.

### Storage conditions

Humidity and temperature range are non-critical. Do not place in direct sunlight for extended periods.

## Recycling

Neocork® qualifies as a \$\pi\#4 plastic under the common recycling numbering system.

### **Patents**

USA, #6248272, #6153275, #6085923. Australia #749676

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